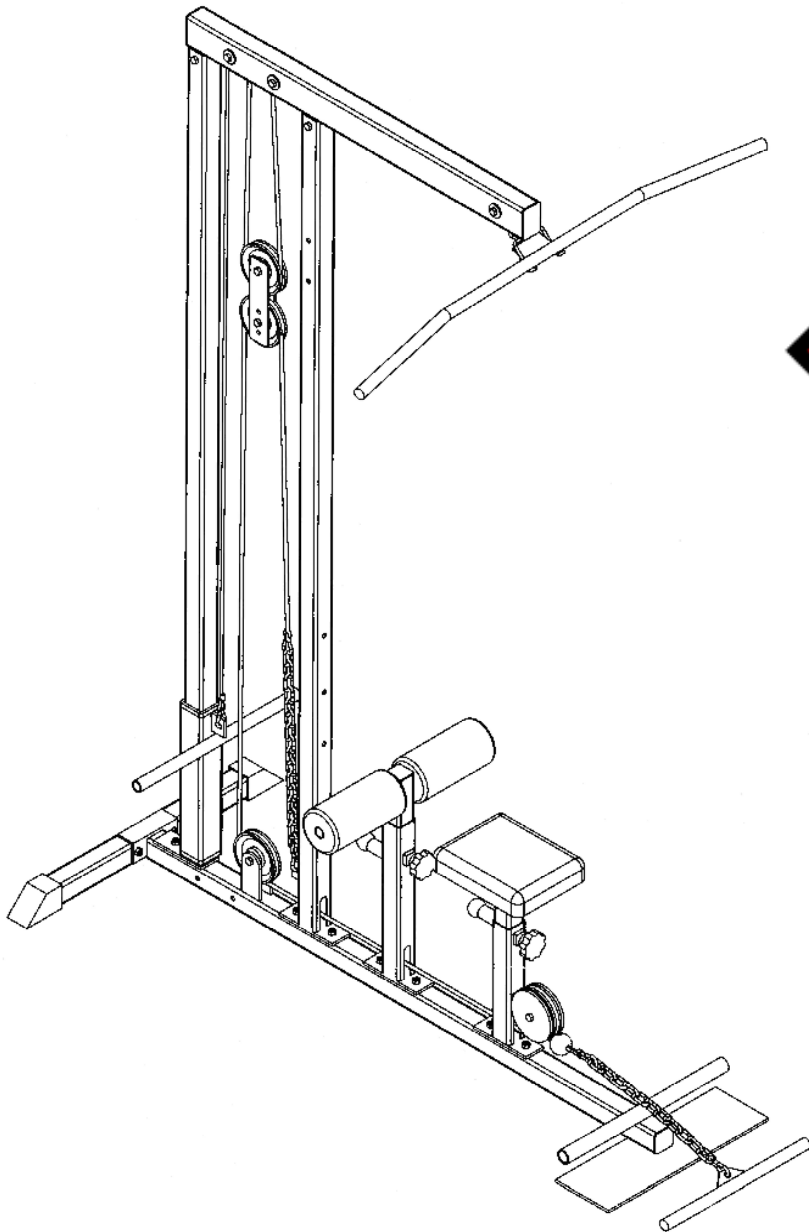


# DF906

## LAT PULLDOWN MACHINE

### Assembly Manual



**(888) 258-0533**

***FOR YOUR SAFETY READ ALL INSTRUCTIONS CAREFULLY***

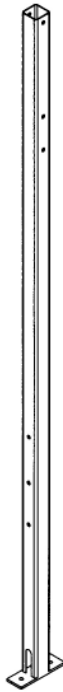
\*NOTE IF YOU ARE MISSING HARDWARE OR HAVE ANY FIT UP PROBLEMS PLEASE CONTACT DELTECH FITNESS TOLL FREE (888) 258-0533

# ***BOX CONTENTS***



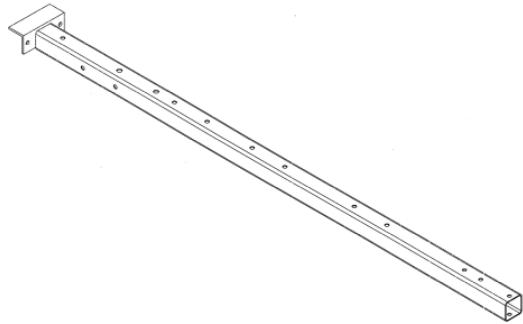
**A**

**REAR SUPPORT  
QTY 1**



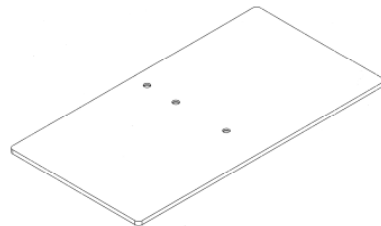
**B**

**FRONT SUPPORT  
QTY 1**



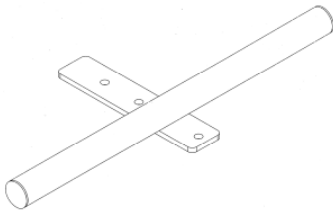
**C**

**BOTTOM FRAME  
QTY 1**



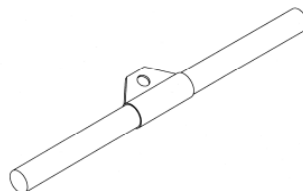
**C1**

**FOOT PLATE  
QTY 1**



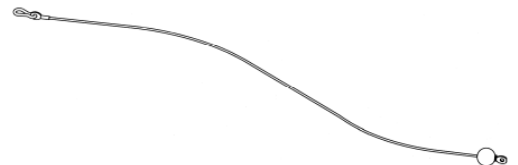
**C2**

**FOOT REST  
QTY 1**



**D**

**REVOLVING CHROME  
ROW BAR  
QTY 1**

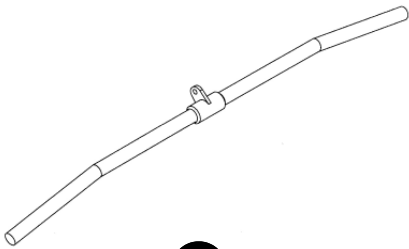


**E**

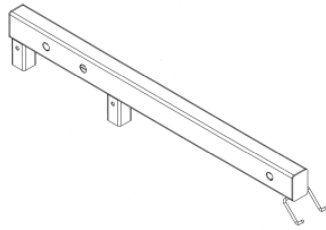
**LAT CABLE  
QTY 2**

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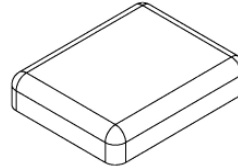
# ***BOX CONTENTS***



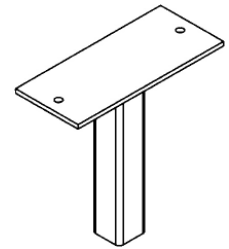
**F**  
**LAT BAR**  
QTY 1



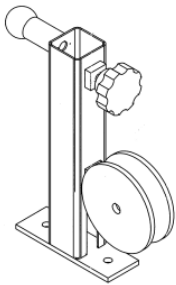
**G**  
**UPPER PULLEY**  
**FRAME**  
QTY 1



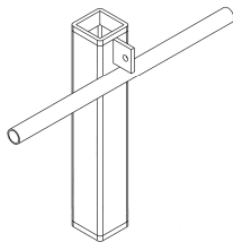
**H**  
**SEAT PAD**  
QTY 1



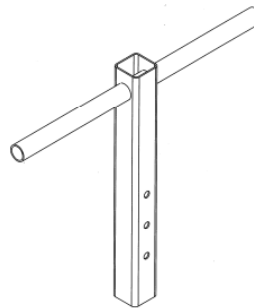
**I**  
**SEAT BRACKET**  
QTY 1



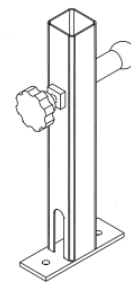
**J**  
**SEAT SUPPORT**  
QTY 1



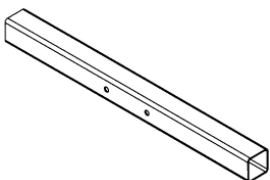
**K**  
**WEIGHT SLIDE**  
QTY 1



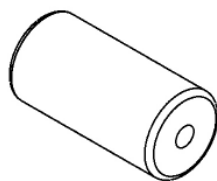
**L**  
**HOLD-DOWN**  
**TUBE**



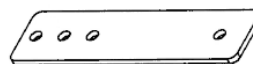
**M**  
**HOLD-DOWN SUPPORT**  
QTY 1



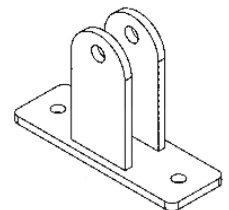
**N**  
**REAR CROSSMEMBER**  
QTY 1



**P**  
**ROLLER PAD**  
QTY 2



**Q**  
**FLANGE**  
QTY 2



**R**  
**BOTTOM PULLEY**  
**FRAME**  
QTY 1

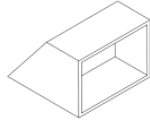
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# ***HARDWARE***



**S**

**MUSHROOM CAP  
QTY 2**



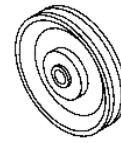
**T**

**RUBBER SHOE  
QTY 2**



**U**

**4-1/2" PULLEY  
QTY 3**



**V**

**3-1/2" PULLEY  
QTY 4**



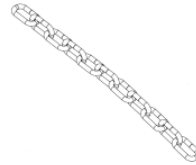
**W**

**PULLEY BUSHING  
QTY 6**



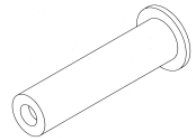
**X**

**SNAP HOOK  
QTY 6**



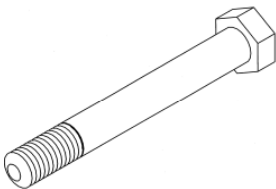
**Y**

**CHAIN  
QTY 2**



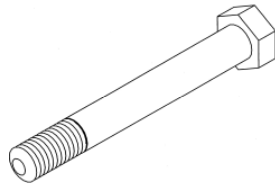
**Z**

**OLYMPIC ADAPTER  
QTY 2**



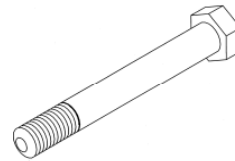
**AA**

**M12 x 70MM BOLT  
QTY 2**



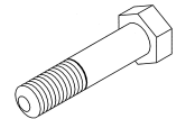
**BB**

**M12 x 65MM BOLT  
QTY 2**



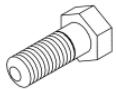
**CC**

**M10 x 70MM BOLT  
QTY 3**



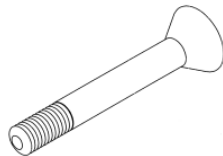
**DD**

**M10 x 45MM BOLT  
QTY 4**



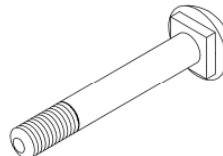
**EE**

**M10 x 20MM BOLT  
QTY 2**



**FF**

**M10 x 70MM  
FLAT HEAD BOLT  
QTY 3**



**GG**

**M10 x 65MM  
CARRIAGE BOLT  
QTY 9**

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# ***HARDWARE***



**HH**

**M12 WASHER  
QTY 8**



**II**

**M10 WASHER  
QTY 20**



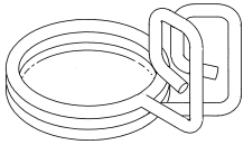
**JJ**

**M12 LOCKNUT  
QTY 4**



**KK**

**M10 LOCKNUT  
QTY 19**



**LL**

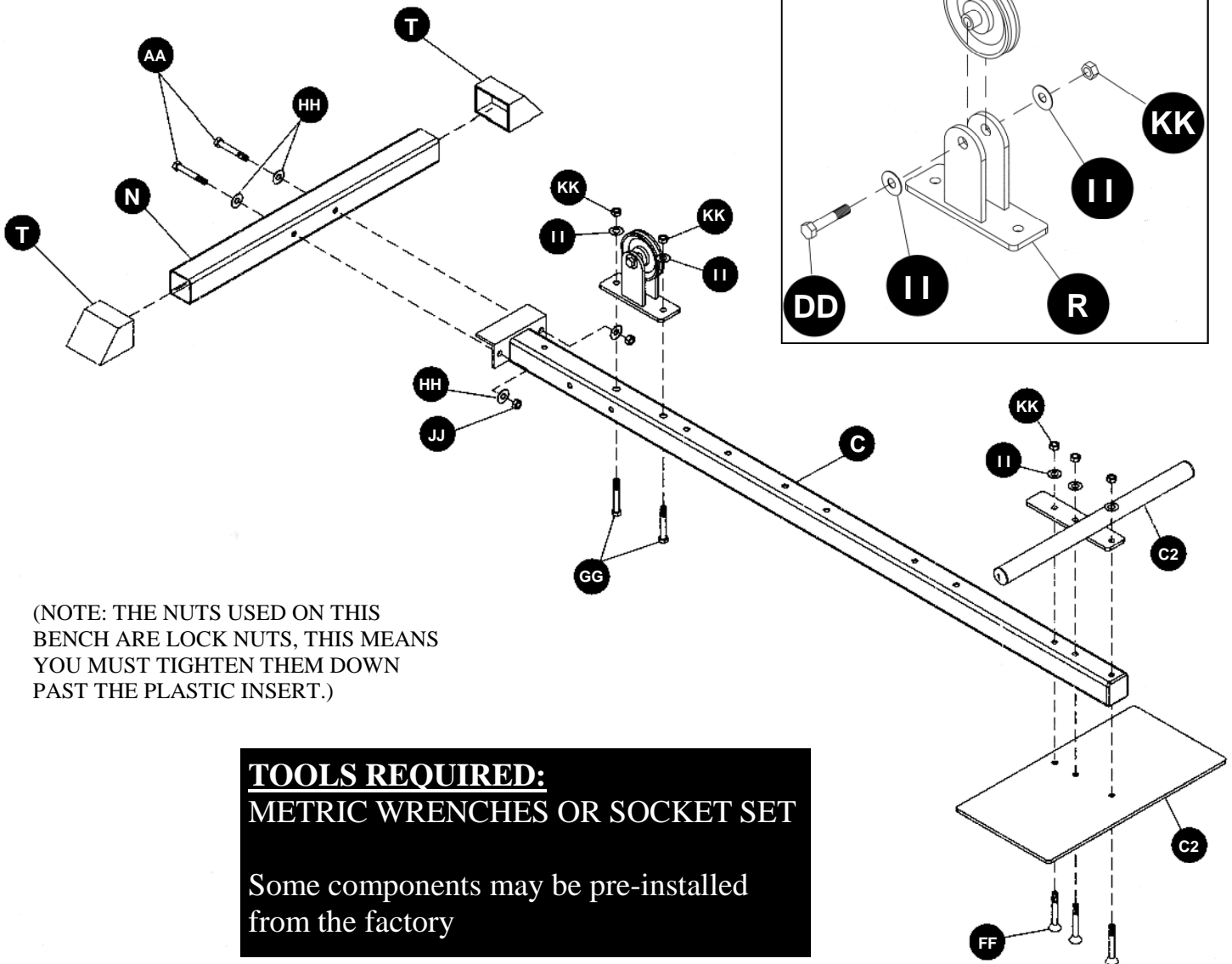
**OLYMPIC COLLAR  
QTY 2**



**MM**

**STANDARD COLLAR  
QTY 2**

## BOTTOM FRAME ASSEMBLY



(NOTE: THE NUTS USED ON THIS BENCH ARE LOCK NUTS, THIS MEANS YOU MUST TIGHTEN THEM DOWN PAST THE PLASTIC INSERT.)

### **TOOLS REQUIRED:** METRIC WRENCHES OR SOCKET SET

Some components may be pre-installed from the factory

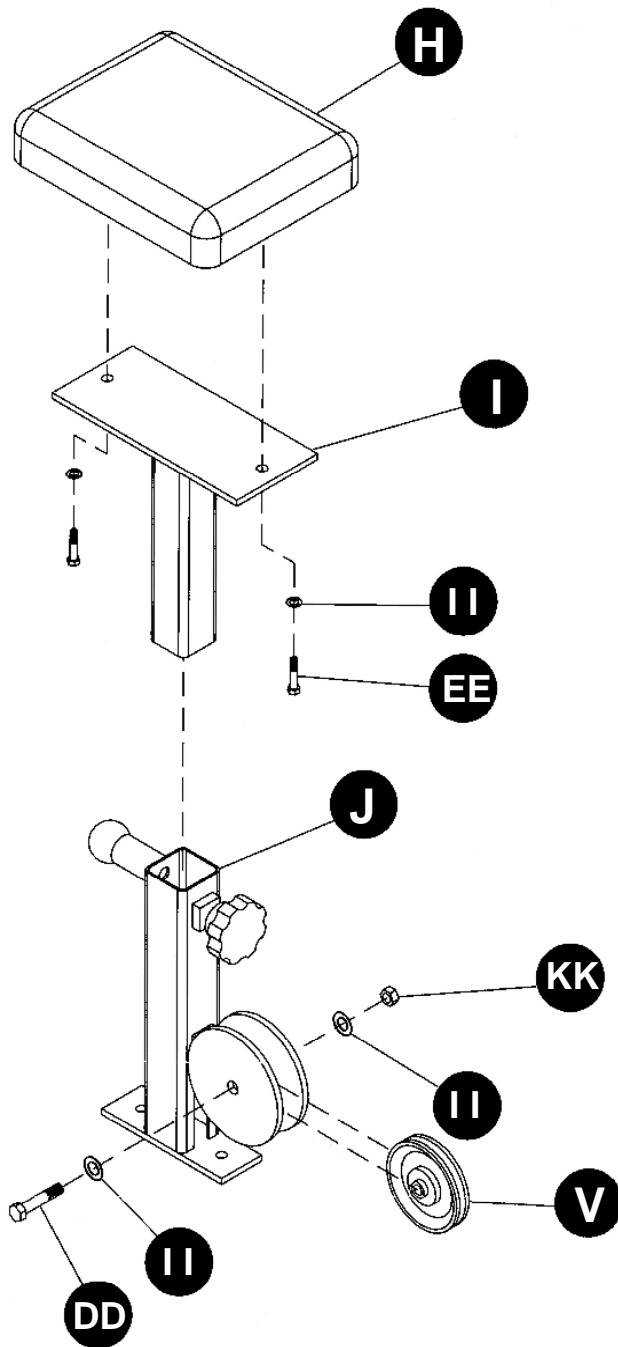
(SEE INSET) ASSEMBLE THE 4 ½" PULLEY (U) INTO THE BOTTOM PULLEY FRAME (R) USING THE M10 x 45MM BOLT (DD), M10 WASHERS (II), AND M10 LOCKNUT (KK).

INSTALL TO BOTTOM FRAME (C) USING THE M10 x 65MM CARRIAGE BOLTS (GG), M10 WASHERS (II), AND M10 LOCKNUTS (KK).

ATTACH THE REAR CROSSMEMBER (N) TO THE BOTTOM FRAME (C) USING THE M12 x 70MM BOLTS (AA), M12 WASHERS (HH), AND M12 LOCKNUTS (JJ). INSTALL THE RUBBER BOOTS (T) OVER THE ENDS OF THE CROSSMEMBER.

ATTACH THE FOOT PLATE (C2) AND FOOT REST (C1) TO THE BOTTOM FRAME (C) USING M10 x 70 MM FLAT HEAD BOLTS (FF), M10 WASHERS (II), AND M10 LOCKNUTS (KK).

## SEAT FRAME ASSEMBLY

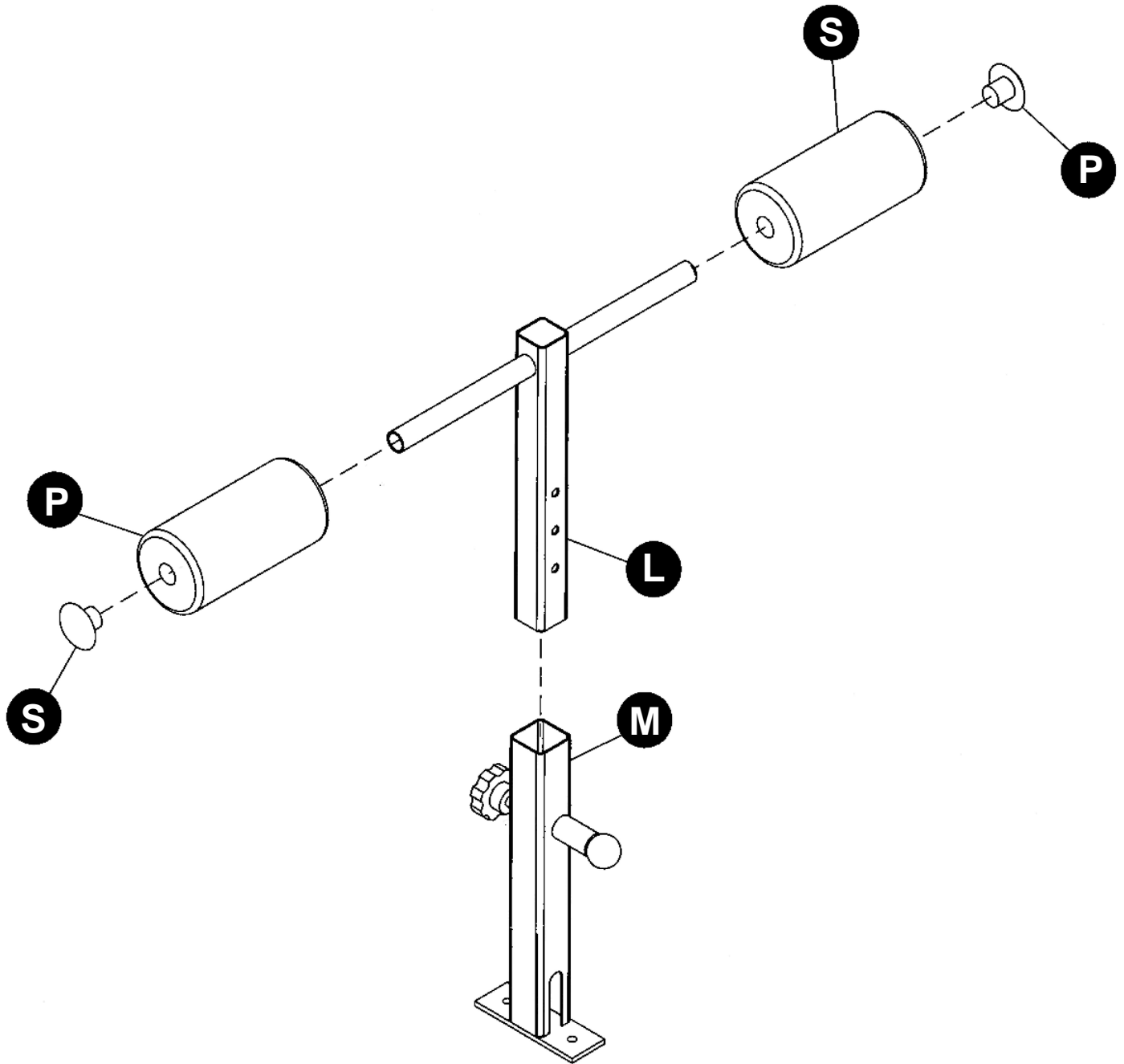


ATTACH THE SEAT PAD (H) TO THE SEAT BRACKET (I) USING THE M10 x 20MM BOLTS (EE) AND M10 FLAT WASHERS (II). THEN SLIDE THE SEAT BRACKET (I) INTO THE SEAT SUPPORT (J).

*(WAIT TO COMPLETE THE FOLLOWING STEP UNTIL THE CABLES ARE INSTALLED)*

INSTALL THE 4 1/2" PULLEY (U) INTO THE SEAT SUPPORT TUBE (J) USING THE M10 x 45MM BOLT (DD) , M10 WASHERS (II), AND M10 LOCK NUT (KK).

## LEG HOLD DOWN ASSEMBLY

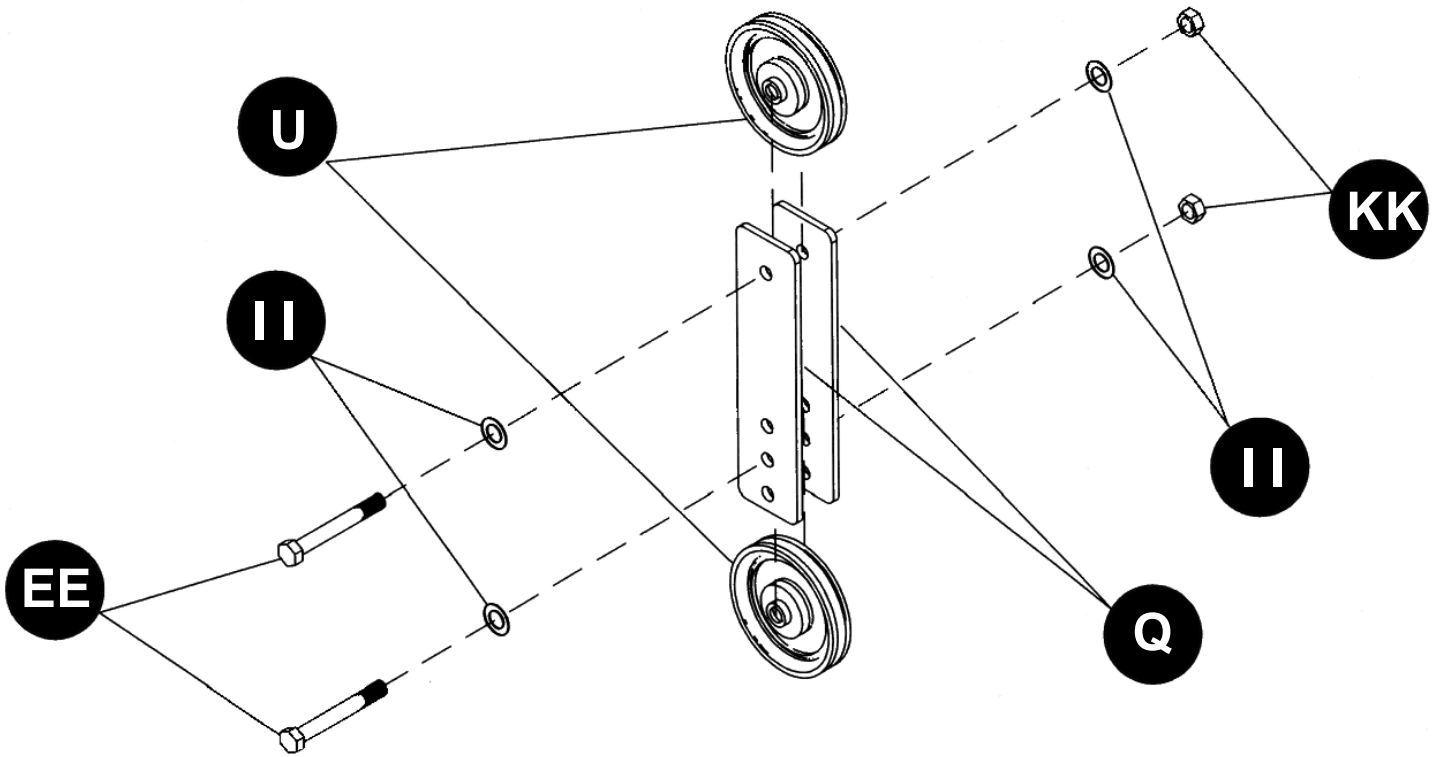


SLIDE THE HOLD-DOWN TUBE (L) INTO THE HOLD-DOWN SUPPORT (M) . LOCK INTO PLACE WITH PULL-PIN.

SLIDE THE ROLLER PADS (P) OVER THE LEG PAD TUBE AND INSERT THE MUSHROOM CAPS (S). TAP INTO PLACE WITH A RUBBER HAMMER.

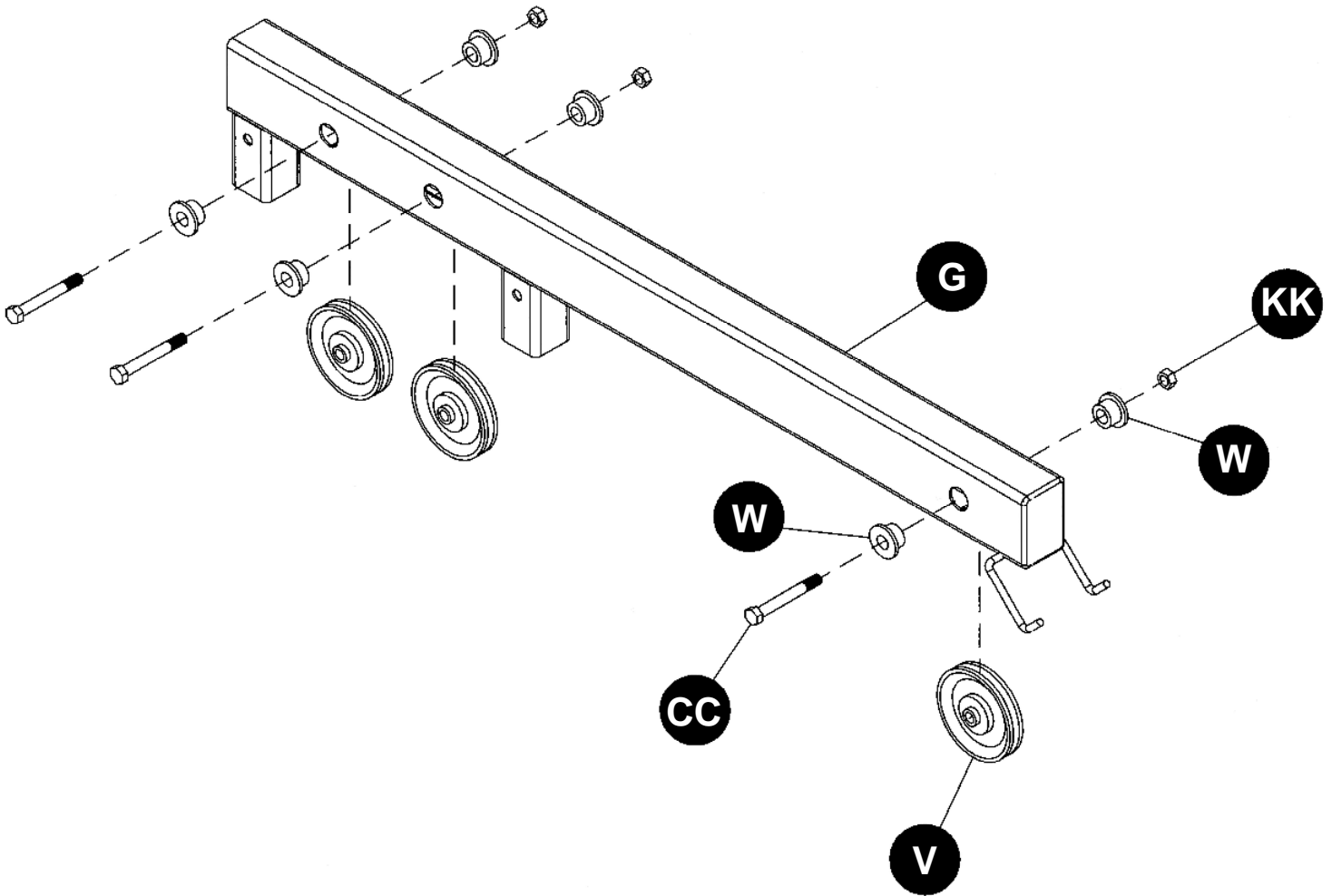


## FLOATING PULLEY ASSEMBLY



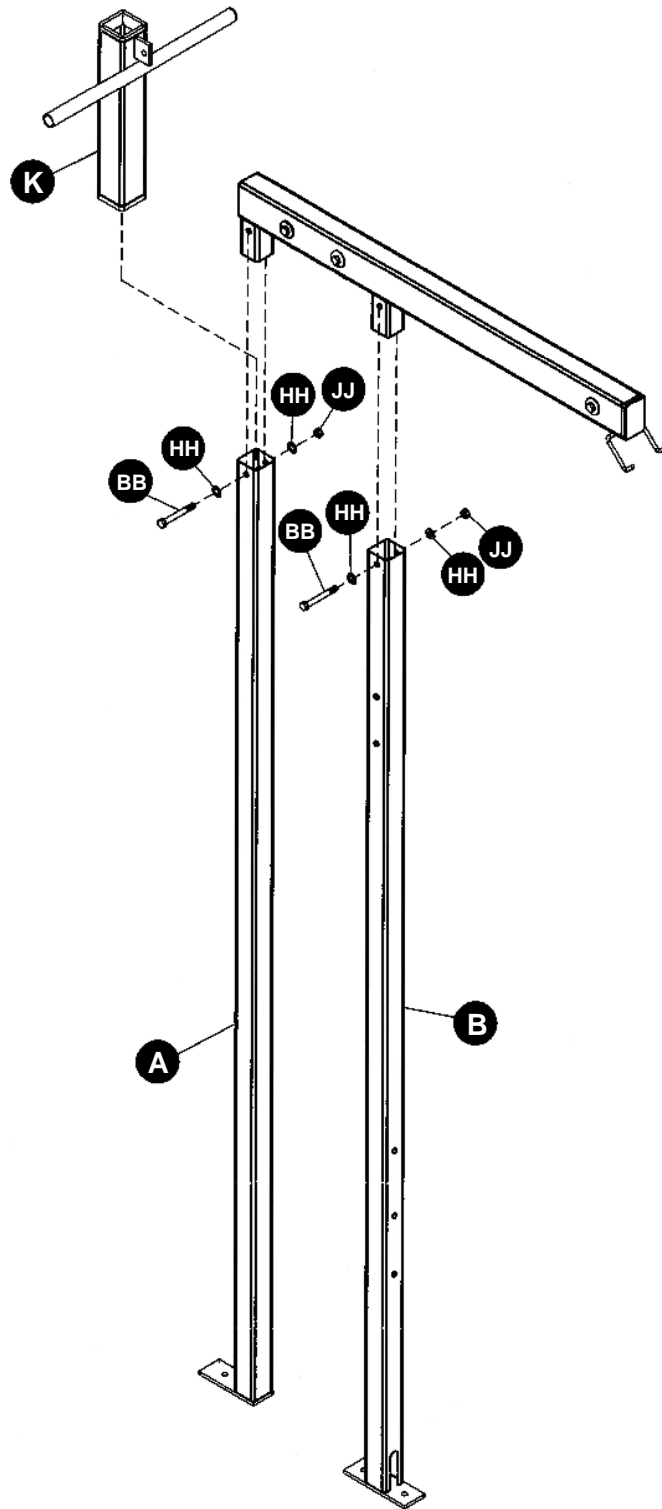
ASSEMBLE THE FLOATING PULLEY ASSEMBLY BY USING 4-1/2" PULLEYS (U), FLANGES (Q), M10 x 45MM BOLTS (DD), M10 WASHERS (II), AND M10 LOCKNUTS (KK).

## UPPER PULLEY FRAME ASSEMBLY



INSTALL THE FRONT 3-1/2" PULLY (V) USING THE M10 x 70MM BOLT (CC), PULLY BUSHINGS (W), AND M10 LOCKNUT (KK). REPEAT FOR REAR PULLEYS.

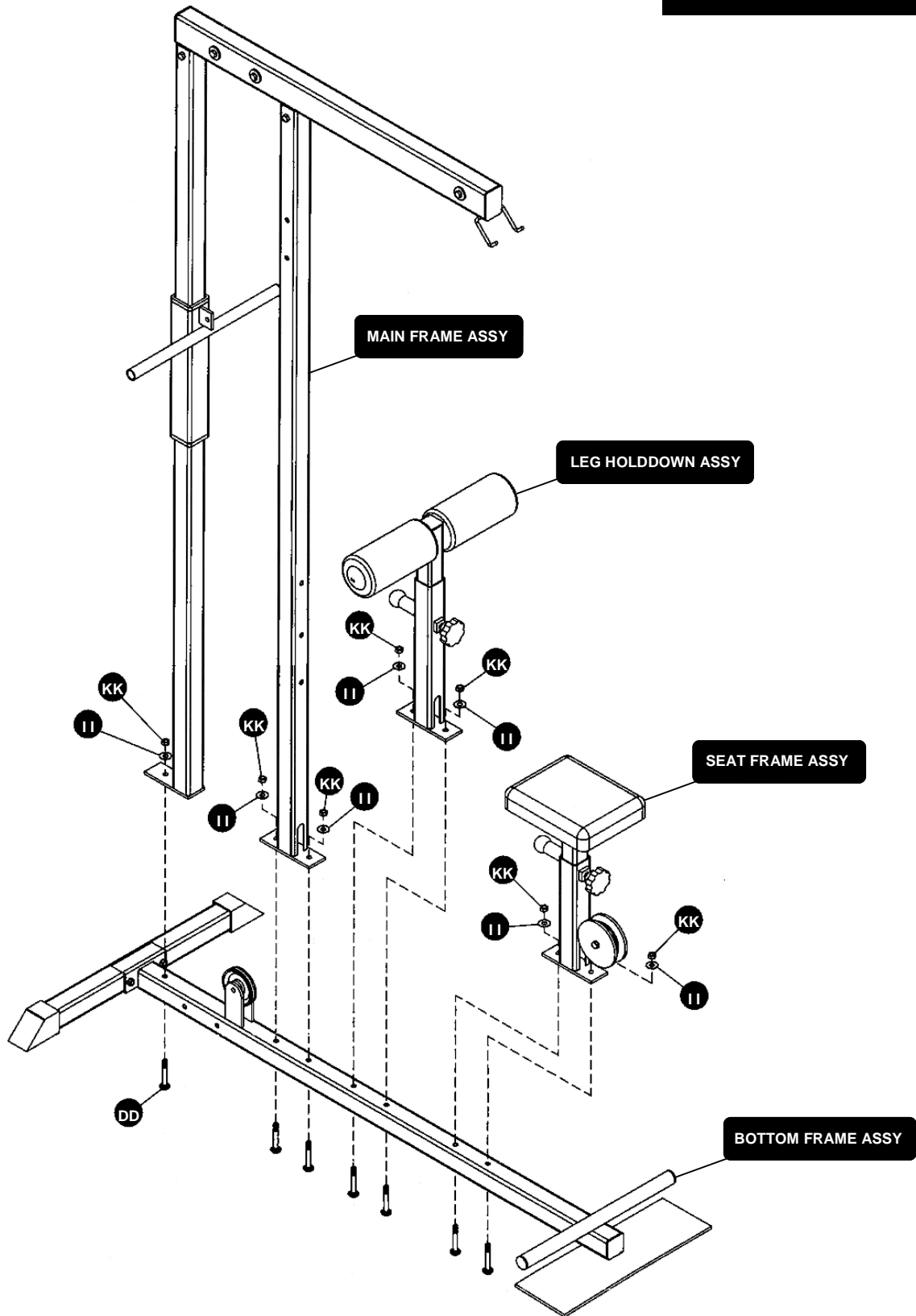
## MAIN FRAME ASSEMBLY



INSTALL THE WEIGHT SLIDE ASSEMBLY ONTO THE BACK SUPPORT (A)

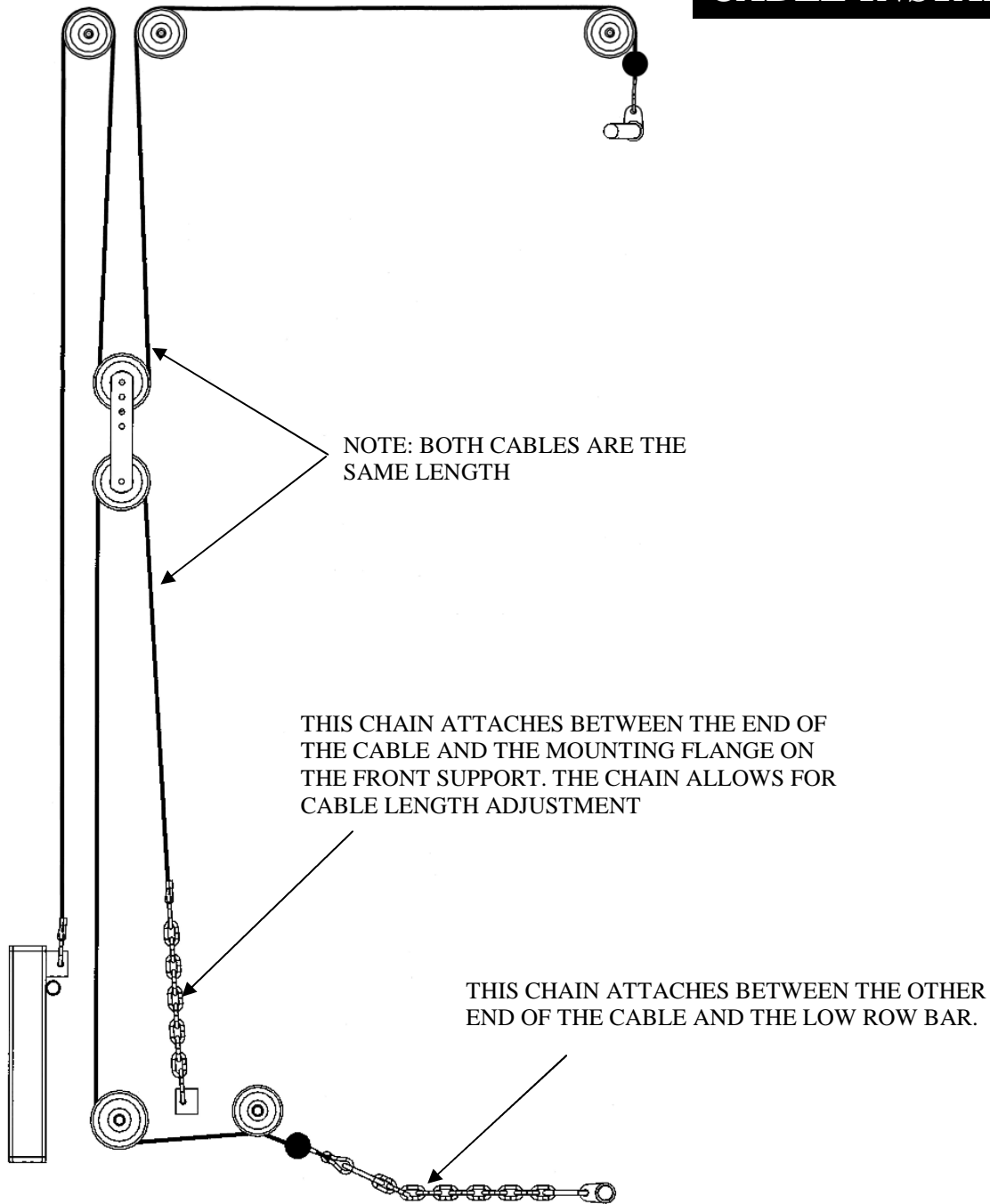
NEXT ASSEMBLE THE UPPER PULLEY FRAME ASSEMBLY ONTO THE FRONT AND BACK SUPPORTS (A,B) USING THE M12 x 65MM BOLTS(BB), M12 WASHERS (HH), AND M12 LOCKNUTS (JJ).

# FINAL ASSEMBLY



LAY THE BOTTOM FRAME ASSEMBLY ON ITS SIDE. ATTACH THE MAIN FRAME ASSEMBLY, THE LEG HOLDDOWN ASSEMBLY, AND THE SEAT FRAME ASSEMBLY USING THE M10 x 65MM CARRIAGE BOLTS (GG), M10 WASHERS (II), AND M10 LOCKNUTS (KK).

## CABLE INSTALLATION



STARTING WITH THE CABLE END WITHOUT THE BALL, INSTALL UPPER CABLE OVER FRONT PULLEY, BACK TO MIDDLE PULLEY, DOWN TO TOP PULLEY OF FLOATING PULLEY ASSEMBLY, UP TO REAR PULLEY AND DOWN TO WEIGHT CARRIAGE. ATTACH SNAP HOOK TO END OF CABLE AND THEN TO WEIGHT CARRIAGE BRACKET. ATTACH SNAP HOOK TO BALL END OF CABLE AND ATTACH LAT BAR.



















STARTING WITH THE CABLE END WITHOUT THE BALL, INSTALL LOWER CABLE UNDER FRONT PULLEY, BACK TO REAR PULLEY AND UP AND OVER LOWER PULLEY OF FLOATING PULLEY ASSEMBLY. ATTACH SNAP HOOK TO END OF CABLE AND THEN TO ONE END OF THE CHAIN. ATTACH SNAP HOOK TO THE OTHER END OF CHAIN AND THEN TO MOUNTING FLANGE ON FRONT SUPPORT TUBE. ATTACH SNAP HOOK TO BALL END OF CABLE AND ATTACH 10" CHAIN. ATTACH SNAP HOOK AND ROW BAR.

# ***SAFETY NOTICE***

WARNING: THE USER OF THIS WEIGHT EQUIPMENT ASSUMES THE POSSIBILITY OF INJURY BY EXERCISING ON THIS EQUIPMENT. THE POSSIBILITY OF RISK CAN BE REDUCED BY ALWAYS FOLLOWING THESE SIMPLE RULES:

- 1) BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR DOCTOR FOR A COMPLETE PHYSICAL EXAMINATION AND SUGGESTED EXERCISE PROGRAM SPECIFIC FOR YOU.
- 2) STRETCH BEFORE AND AFTER THE EXERCISE PROGRAM. PROPER STRETCHING WILL PREPARE YOUR JOINTS AND MUSCLES FOR EXERCISE AND HELP AVOID INJURIES.
- 3) IF AT ANY TIME YOU SHOULD FEEL FAINT OR DIZZY, NAUSEOUS OR EXPERIENCE ANY OTHER ABNORMAL SYMPTOMS OR DISCOMFORT DISCONTINUE USE AND CONSULT YOUR DOCTOR.
- 4) DO NOT USE THIS EQUIPMENT WITHOUT QUALIFIED SUPERVISION AND PROPER TRAINING. NEVER WORK OUT ALONE- ALWAYS HAVE A PARTNER.
- 5) SECURELY TIGHTEN ALL BOLTS AND REGULARLY CHECK TO ENSURE ALL BOLTS HAVE NOT LOOSENED.
- 6) WEAR GOOD RUBBER SOLE SHOES ONLY. DO NOT USE BARE FOOTED OR WITH SOCKS ONLY.
- 7) DO NOT WEAR LOOSE CLOTHES SUCH AS ROBES, GOWNS, PANTS, LONG SHIRTS OR JEWELRY WHICH COULD BECOME ENTANGLED IN MOVING PARTS.
- 8) DO NOT STAND OR KNEEL ON SEAT. ALWAYS SIT OR LAY SQUARELY CENTERED.
- 9) KEEP HEAD, LIMBS AND BODY PARTS CLEAR OF MOVING PARTS AND WEIGHT PLATES.
- 10) CHILDREN SHOULD NOT USE EXERCISE EQUIPMENT WITHOUT SUPERVISION BECAUSE OF POSSIBILITY OF INJURY FROM IMPROPER USAGE. THIS EQUIPMENT IS INTENDED FOR HOME USE ONLY.
- 11) REPLACEMENT OF WORN OR DEFECTIVE PARTS MUST BE WITH FACTORY AUTHORIZED PARTS. IF OTHER THAN FACTORY AUTHORIZED PARTS OR ASSESSORS ARE USED ALL WARRANTIES AND LIABILITIES BECOME VOID.

# Exercise Chart for the DF906

Lat Pull		Low Row		Curl	
					
Start	Finish	Start	Finish	Start	Finish
Rev Curl		Row		Tri Pull	
					
Start	Finish	Start	Finish	Start	Finish
Squat		Shrug		Side Row	
					
Start	Finish	Start	Finish	Start	Finish

**NOT ALL EXERCISES ARE RECOMMENDED FOR EVERYONE PLEASE CONSULT A PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM**